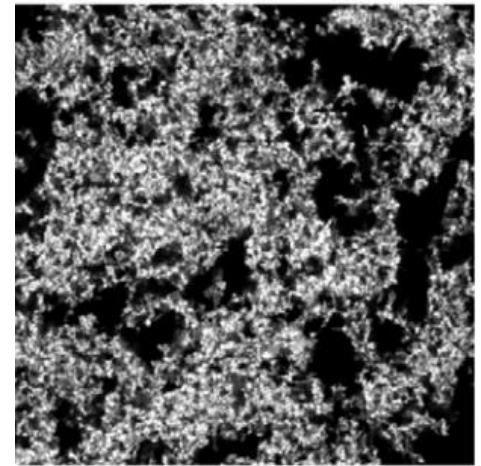
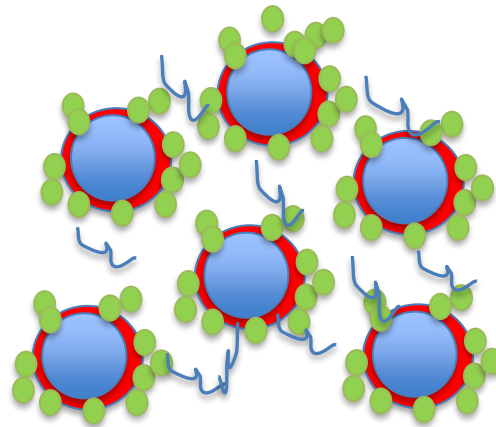
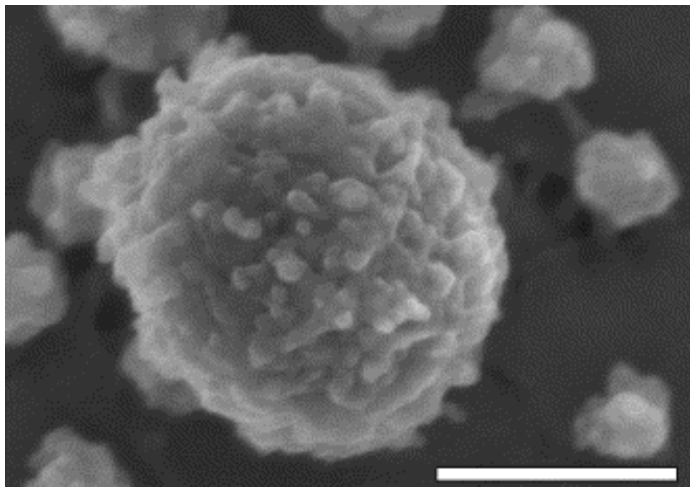


A Food Science Perspective on the Dairy Matrix: Composition, Properties and Implications of Processing



Professor Alan Kelly

School of Food and Nutritional Sciences,

University College Cork

E-mail: a.kelly@ucc.ie

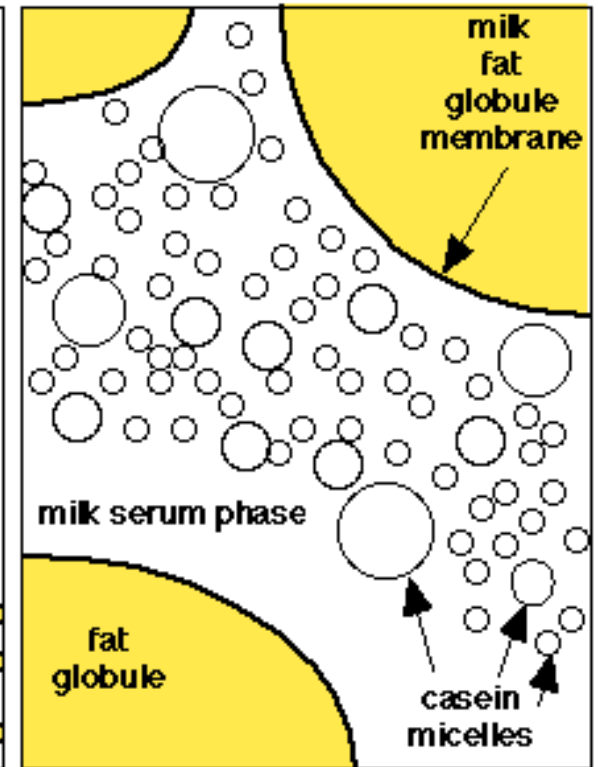
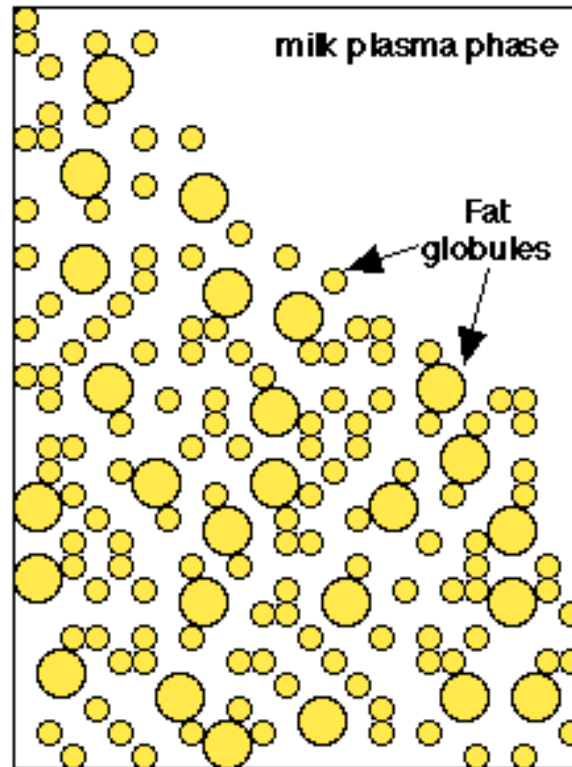
The Dairy Matrix

- Nutritional profile of food influenced both by structure and nutrient content
- Complex nutrient profile of milk
- Range of physical structures of dairy products – liquid, gel, solid
- Changes in state and interactions due to processing
- Dynamic and changing (e.g., cheese ripening)



What is milk? More than meets the eye.....

- Multicomponent (fat, protein, lactose, minerals)
- Multiphase (emulsion, colloidal suspension)
- Biologically active (e.g., enzymes)
- Physically and microbiologically unstable
- Process to stabilize/transform/diversify



The Multiple Roles of Milk Proteins

Skim Milk

pH 4.6

Soluble

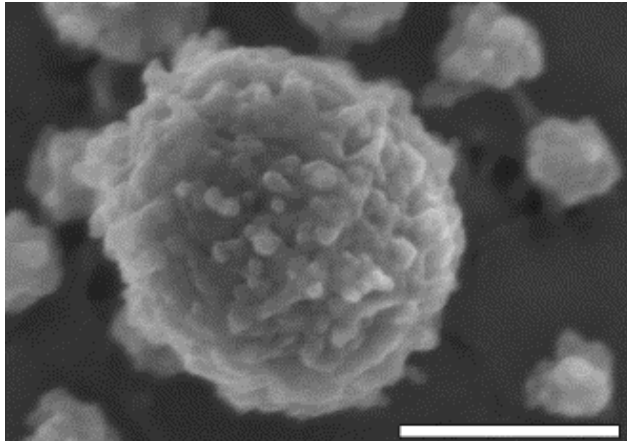
WHEY PROTEINS

~20% milk proteins

Insoluble micelles

CASEINS

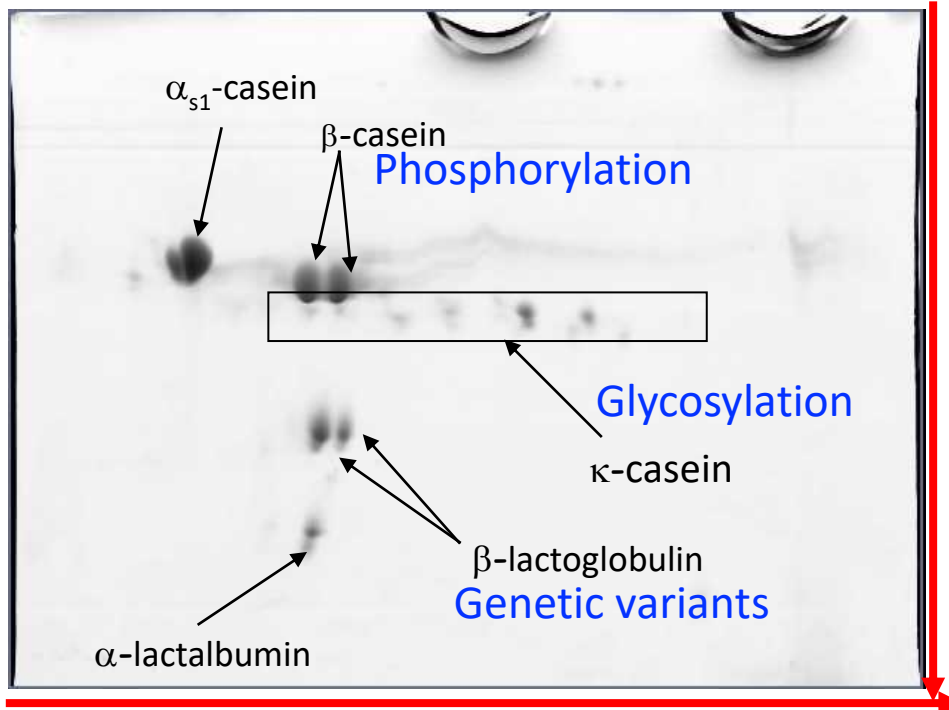
~80% milk proteins



The caseins are:

- Sources of amino acids
- Mineral carriers
- Individual proteins
- Massive aggregates
- Heterogeneous
- Colloidal entities
- Dynamic entities
- Easily destabilized
- Thermally sensitive

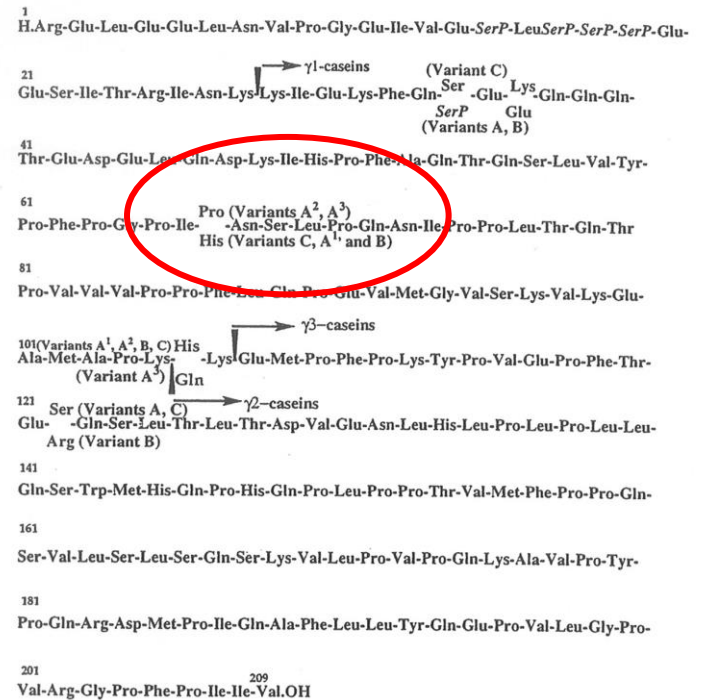
Milk protein microheterogeneity



Size

- Four caseins (α_{s1} -, α_{s2} , β - and κ -)
- Multiple sources of heterogeneity

Isoelectric point



Amino acid sequence of bovine β -casein

Also, precursors of peptides

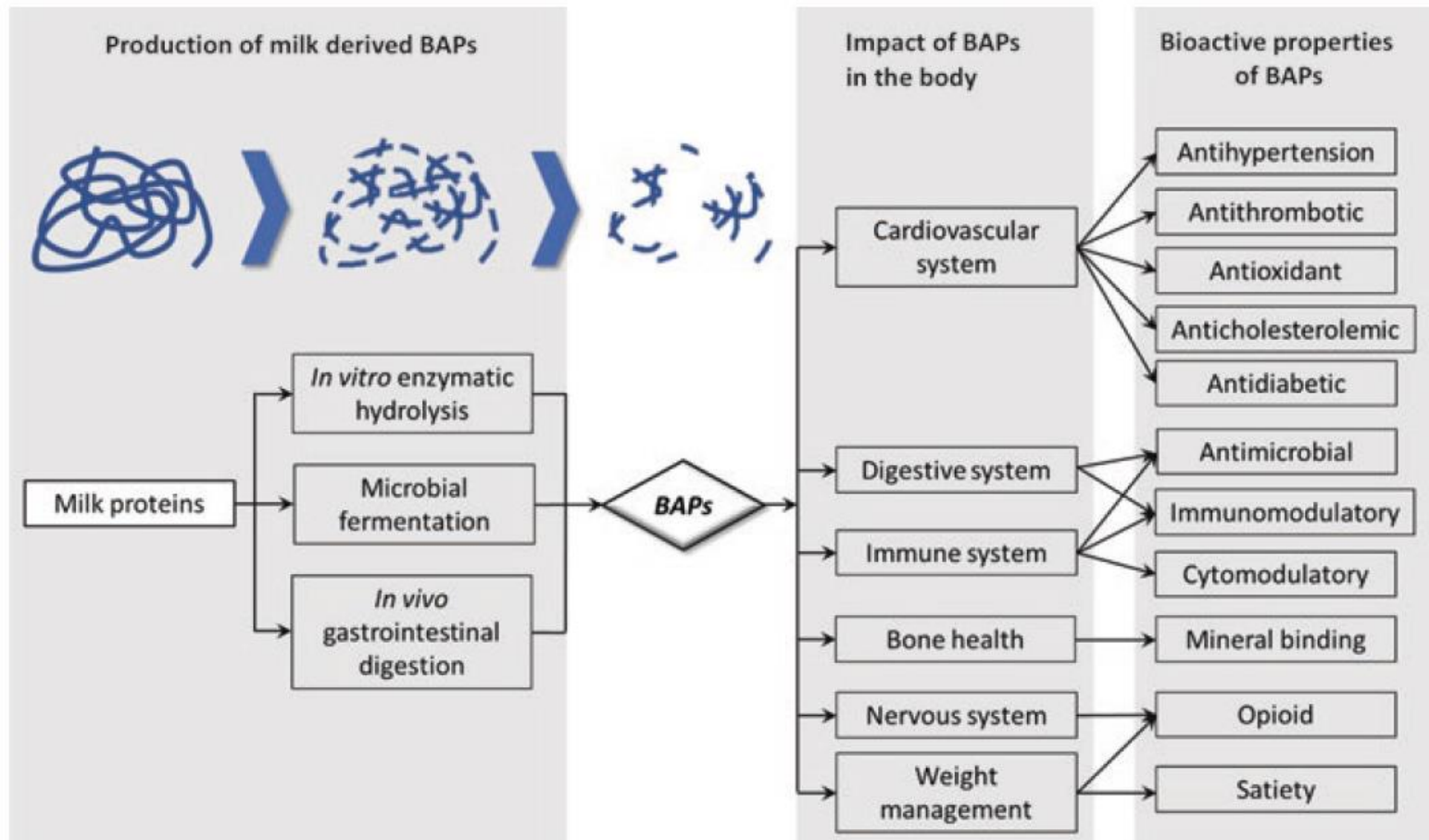


Fig. 18.1 Schematic of different approaches used for the production of milk-derived bioactive peptides (BAPs) and the impact of these BAPs on different bodily systems (adapted from Korhonen and Pihlanto (2006) and Mohanty et al. (2016b))

The Casein Micelle: a Dynamic Matrix

Colloidal calcium phosphate (CCP) throughout

κ -casein on surface

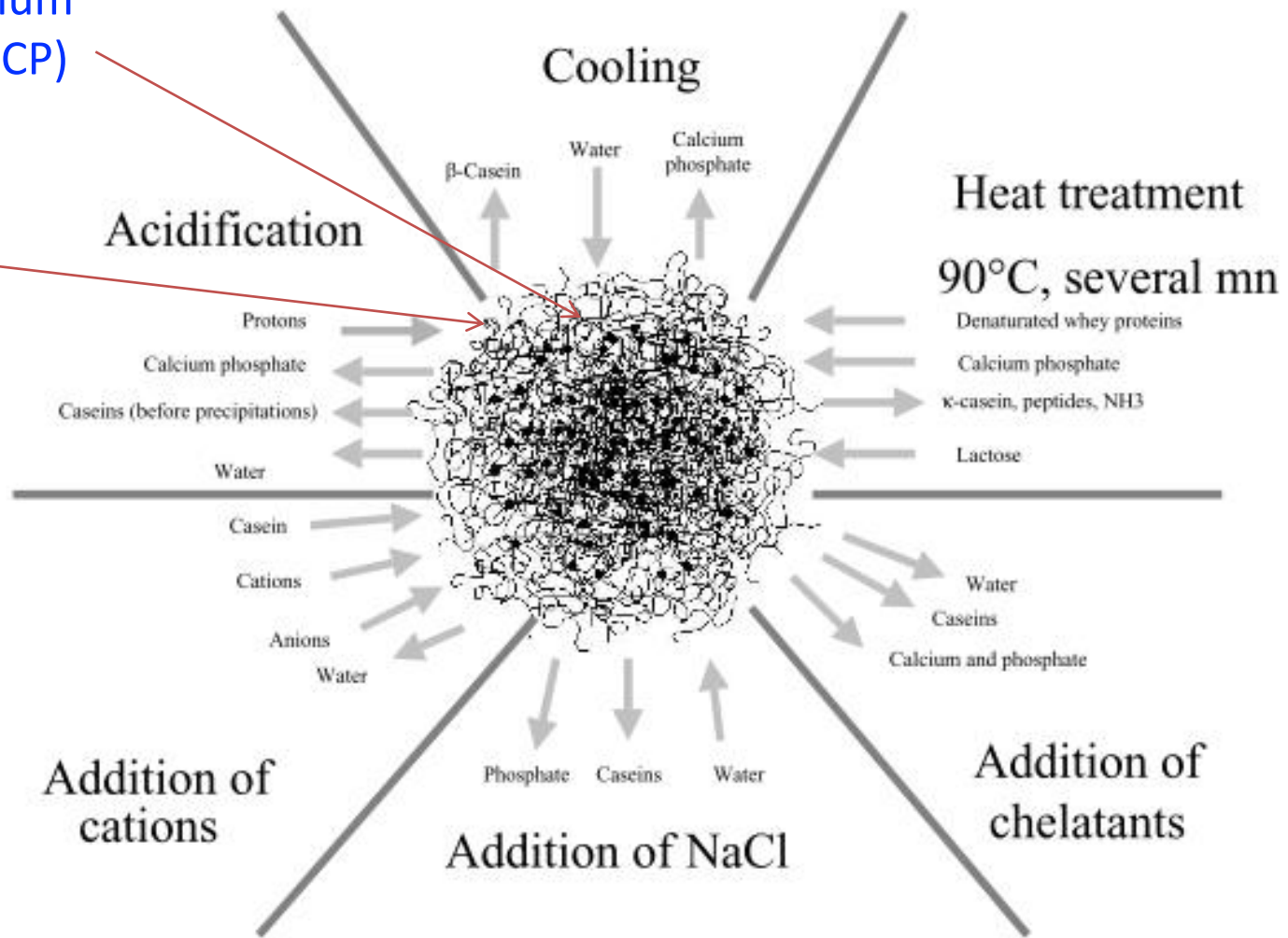
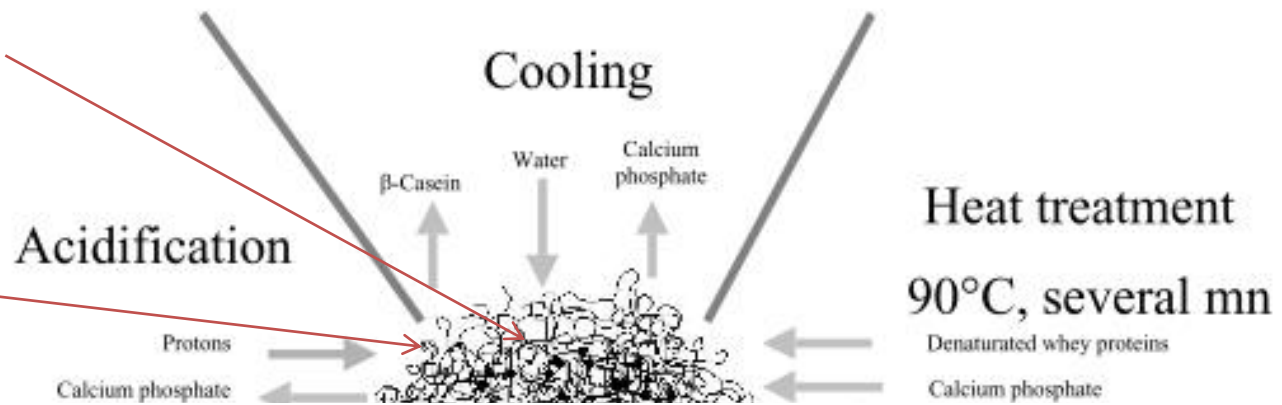


Figure 4. Modification of salt equilibrium in different physico-chemical conditions.

The Casein Micelle: a Dynamic Matrix

Colloidal calcium phosphate (CCP) throughout

κ -casein on surface



The Evolution of Milk Casein Genes from Tooth Genes before the Origin of Mammals

Kazuhiko Kawasaki,^{*}¹ Anne-Gaelle Lafont,² and Jean-Yves Sire²

¹Department of Anthropology, Pennsylvania State University

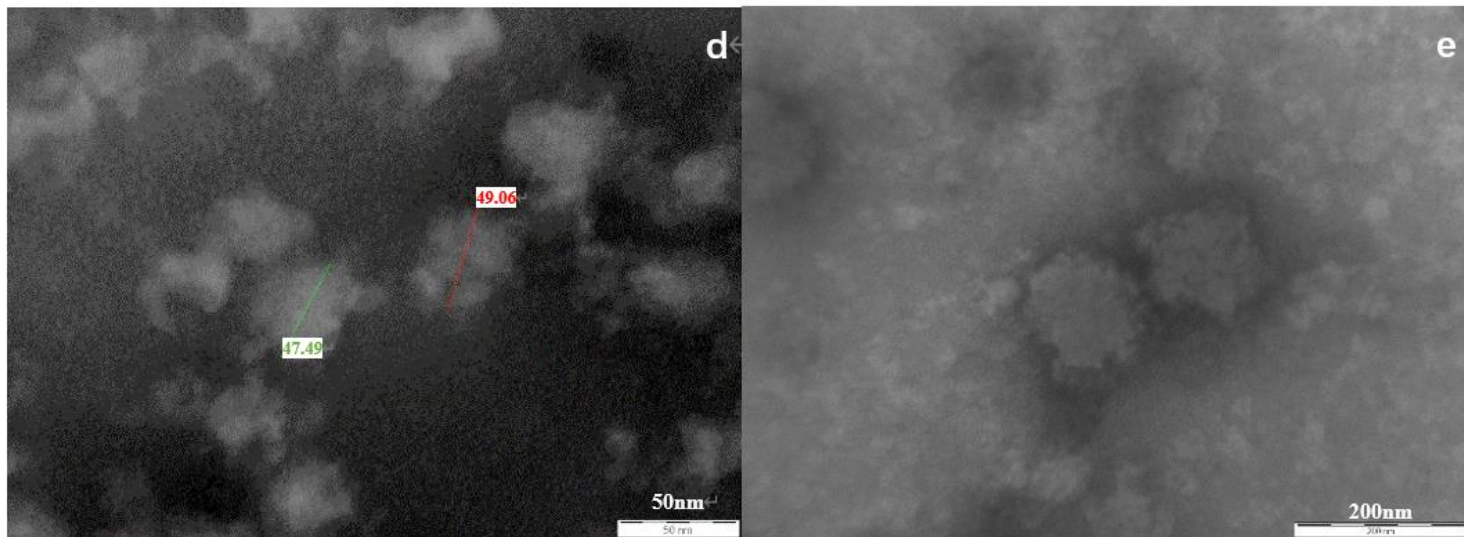
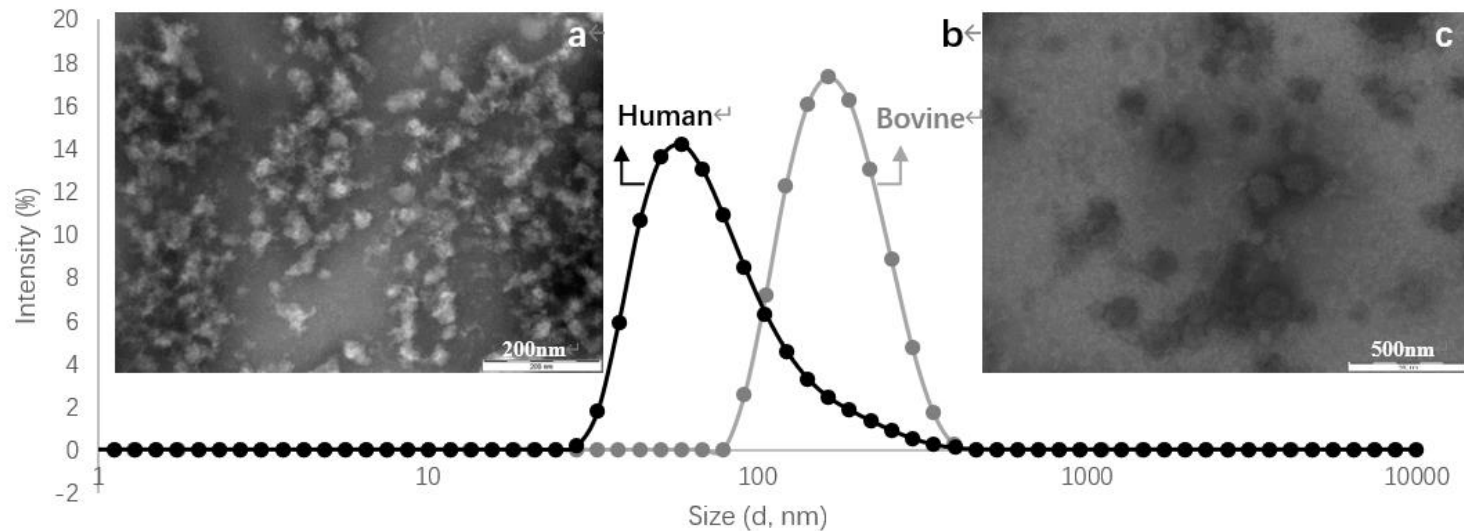
²UMR 7138-Systématique-Adaptation-Evolution, Université Pierre et Marie Curie, Paris, France

***Corresponding author:** E-mail: kuk2@psu.edu.

Associate editor: Yoko Satta

In milk, caseins and calcium phosphate (CaP) form a huge complex called casein micelle. By forming the micelle, milk maintains high CaP concentrations, which help altricial mammalian neonates to grow bone and teeth.

Inter-species differences



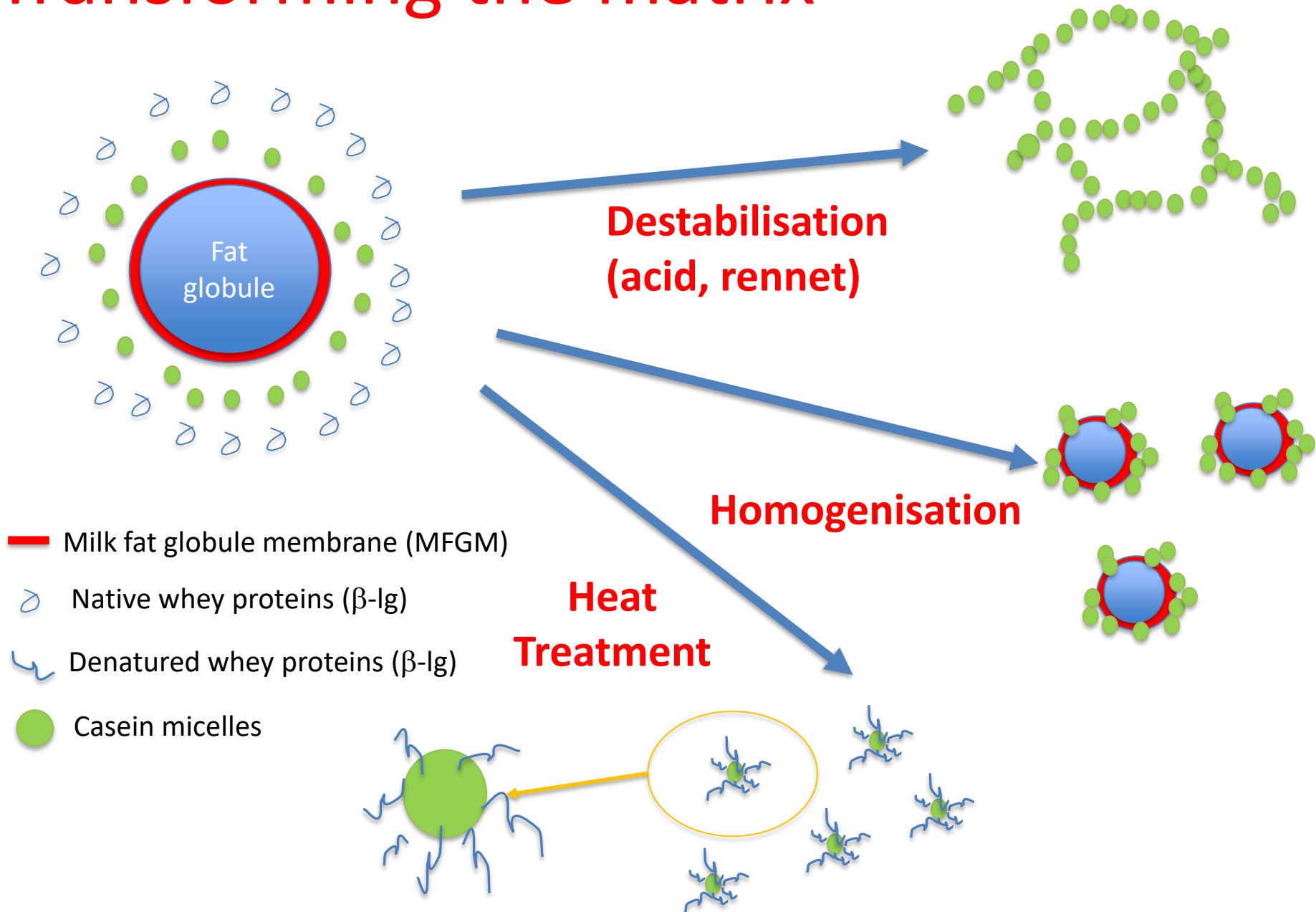
Observation of human (a, c) and bovine (d, e) casein micelles from TEM and representative size distribution profiles of human (black line) and bovine (grey line) casein micelles (b) from Zetasizer analysis. Magnification: a, e: 120 K; c: 60 K; d: 400 K

Controlled destabilisation of casein micelles

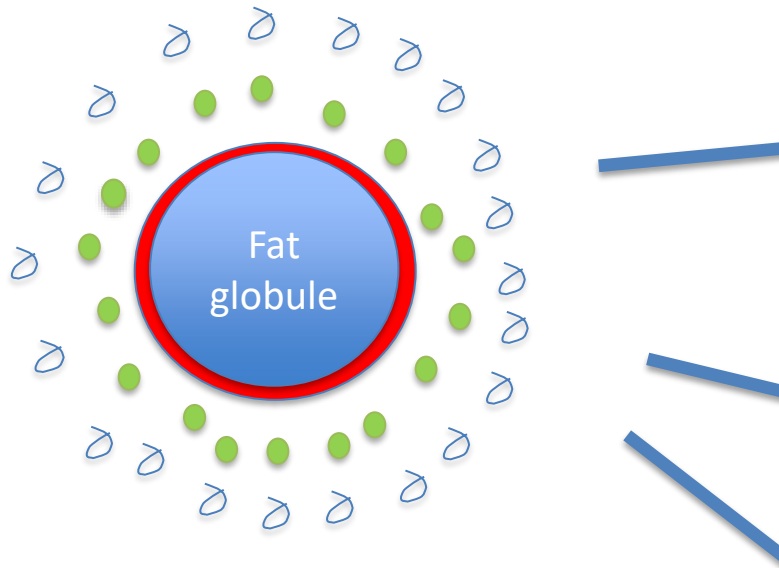
- Basis of many dairy products
- **Fast acidification:** isoelectric precipitation of caseins to make acid casein
- **Slow quiescent bacterial acidification:** yogurt, acid-coagulated cheeses
- **Rennet coagulation:** rennet casein, most cheeses
- Fractionates the matrix (proteins, fats, minerals)



Transforming the matrix



Transforming the



— Milk fat globule membrane (MFGM)

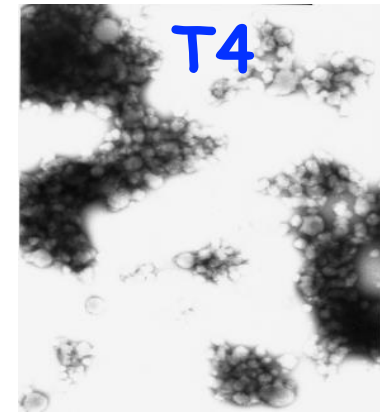
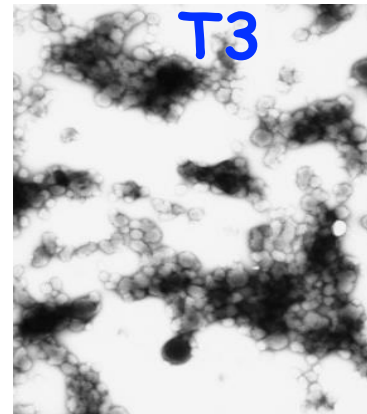
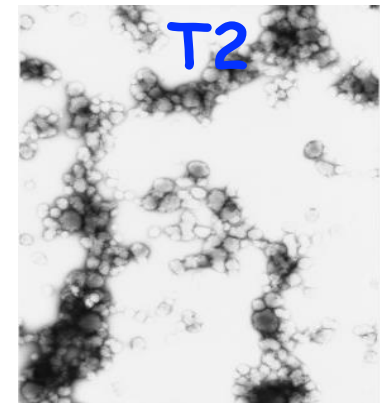
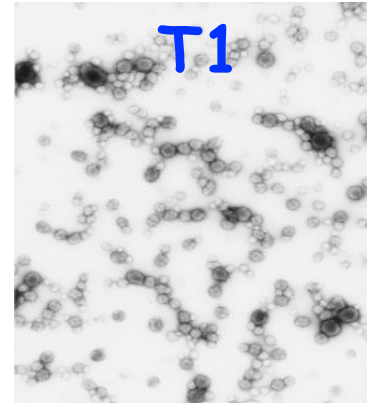
Native whey proteins (β -Ig)

Denatured whey proteins (β -Ig)

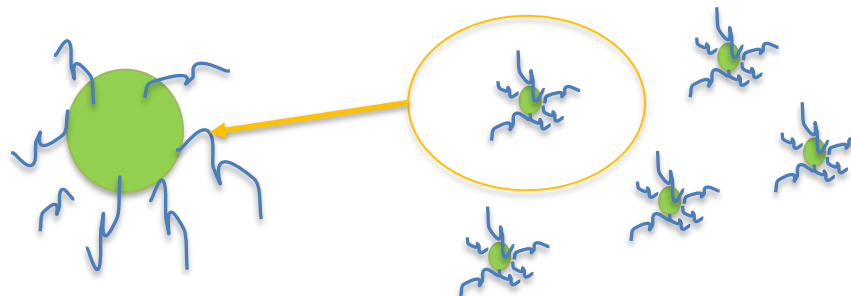
Casein micelles

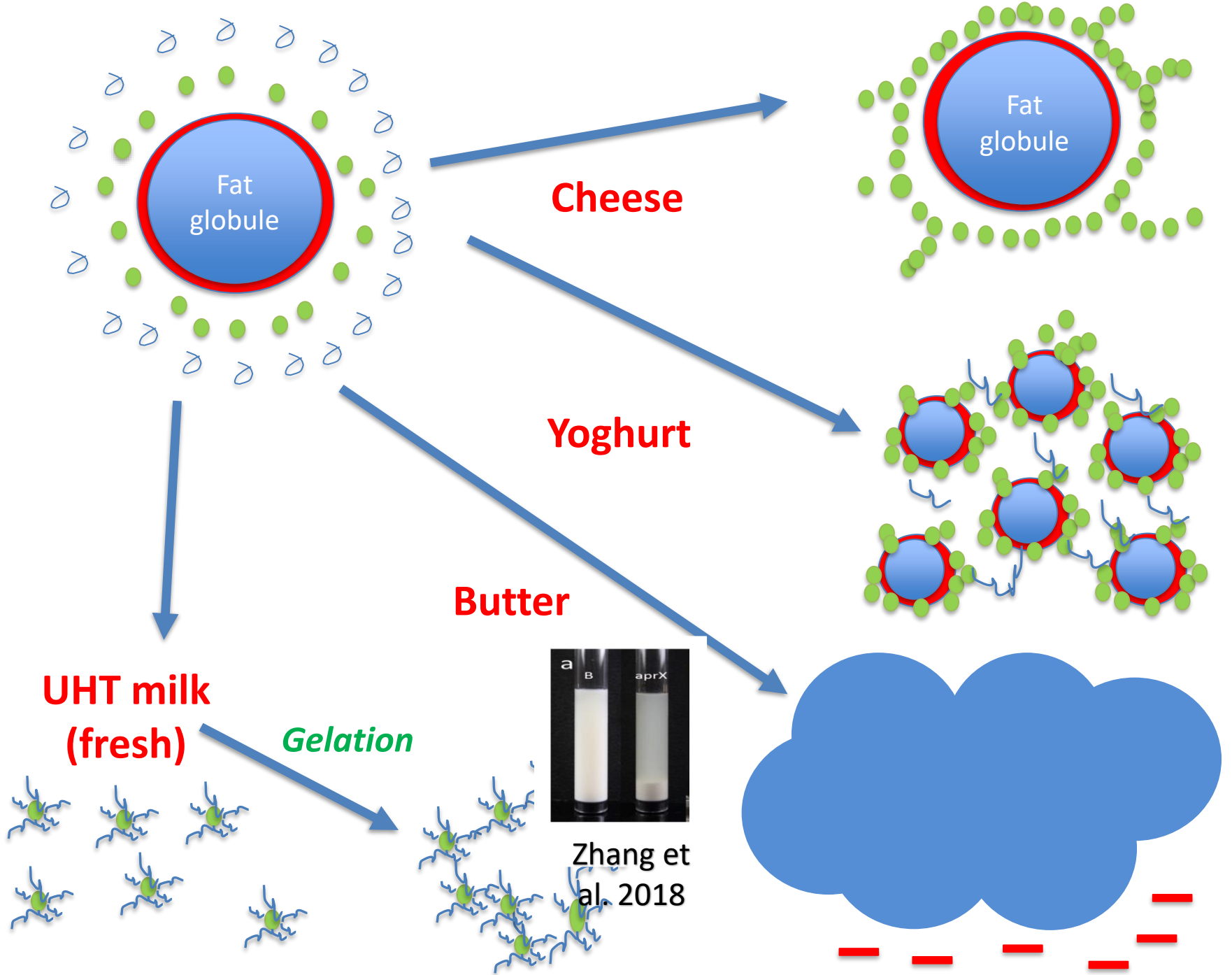
H

Trea



Gel assembly during cheese-making





The duality of calcium: both a nutrient.....



Review

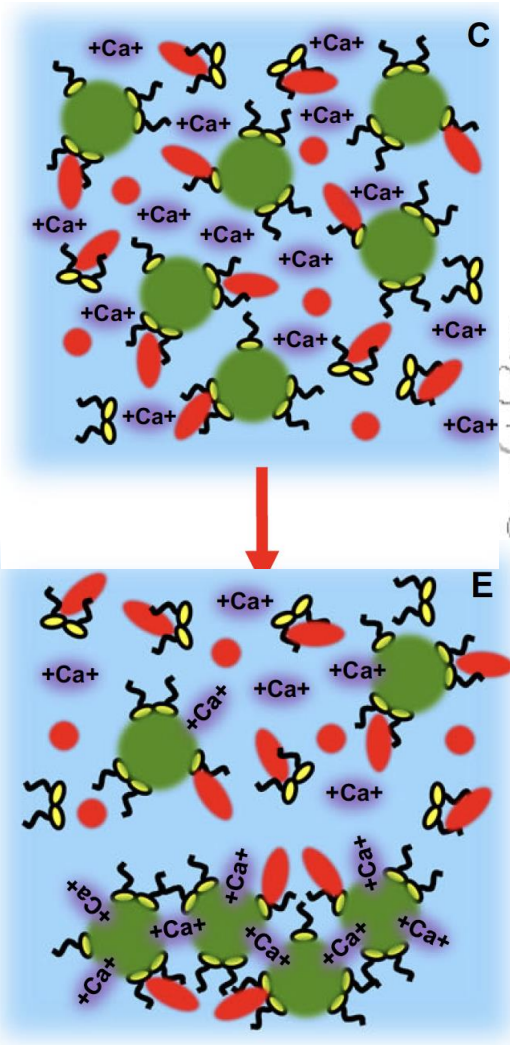
Milk minerals (including trace elements) and bone health

Kevin D. Cashman*

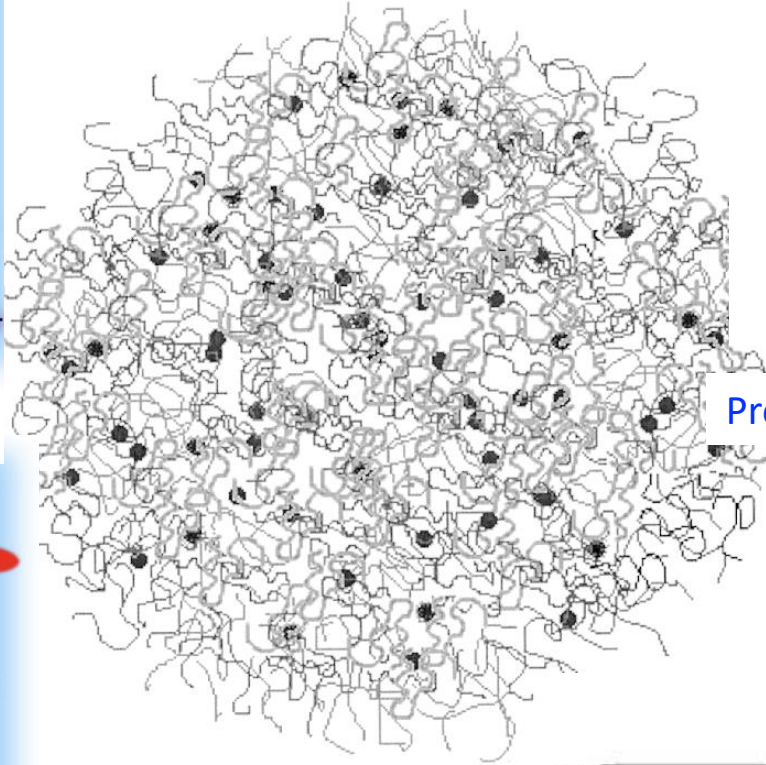
Department of Food and Nutritional Sciences, and Department of Medicine, University College, Cork, Ireland

Received 12 September 2005; accepted 31 May 2006

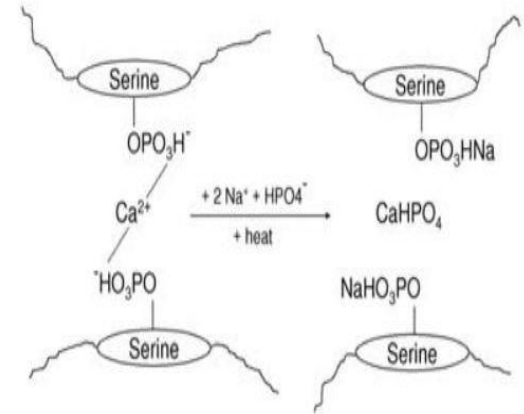
.....and a major influence on dairy products



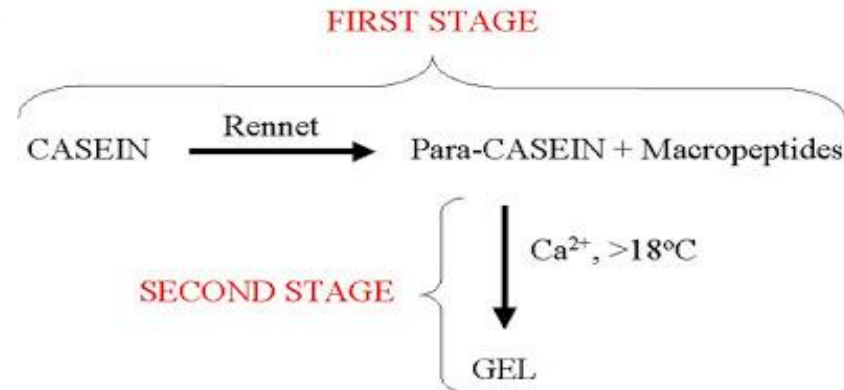
UHT milk:
Anema, 2019



DeKruif, 2003



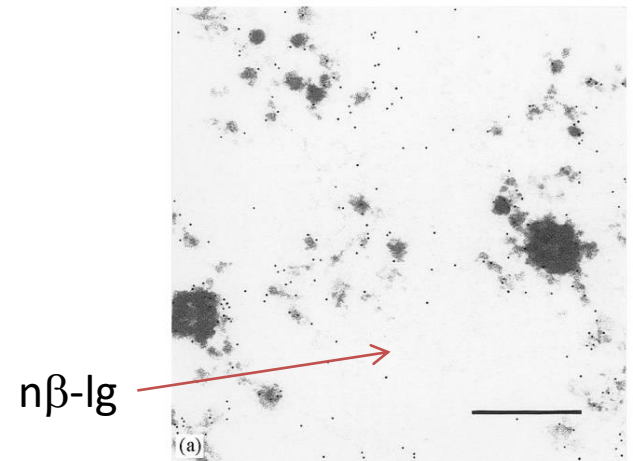
Processed cheese: Guinee et al. 2004



Rennet coagulation: Cheesescience.net

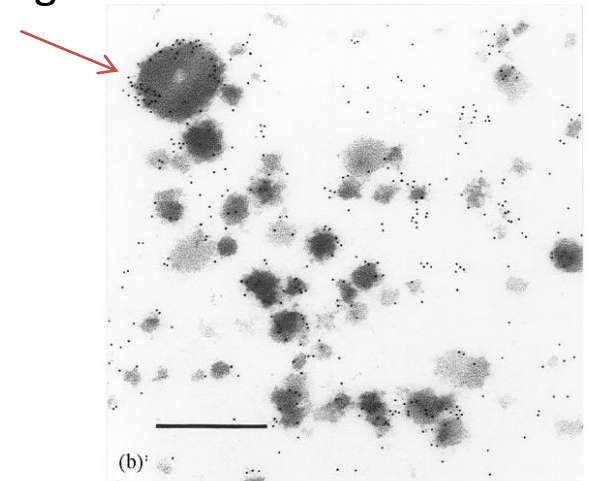
Heat treatment and the matrix

- Heat treatment results in denaturation of β -lactoglobulin and structure formation
- Whey protein-whey protein and whey-protein-casein interactions possible
- Fundamentally affect behavior of both protein types and product characteristics
- Minimal at pasteurization conditions (72-75°C for 15-30 sec), extensive at UHT conditions (135-140°C for 2-5 sec)



Raw milk

d β -Ig



UHT milk

Heat treatment enhances digestion

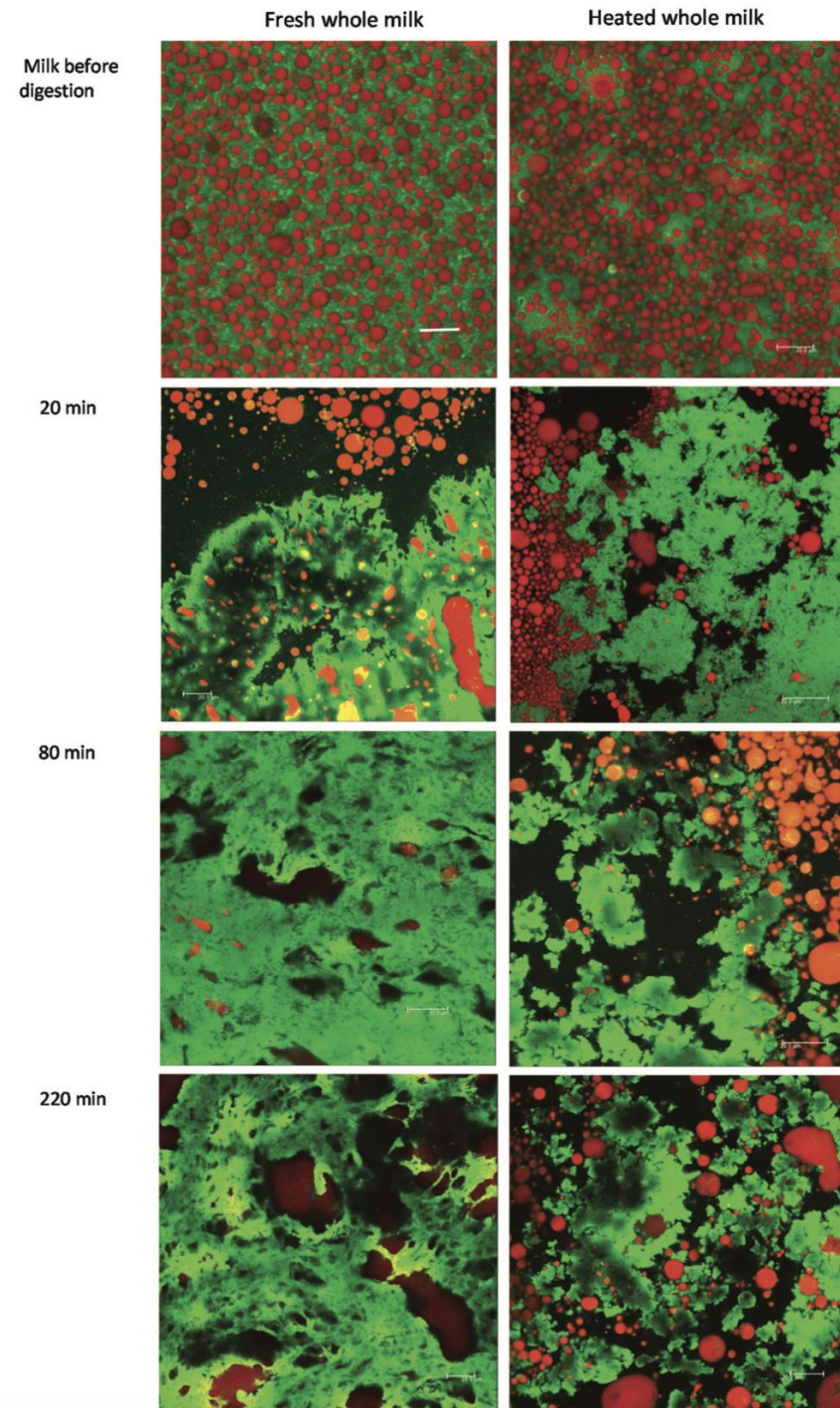
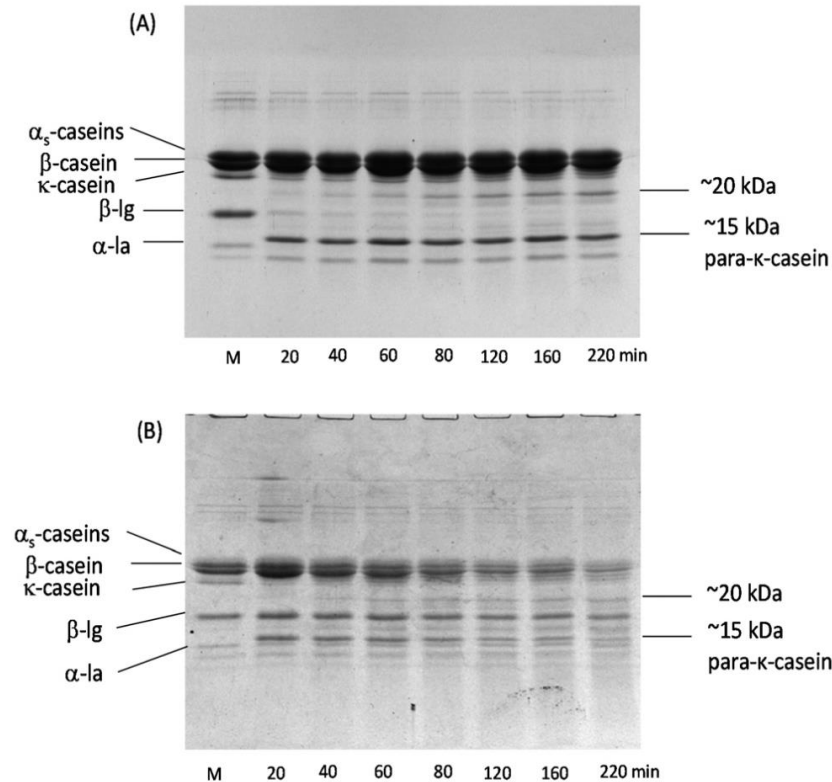


Fig. 3 SDS-PAGE patterns under reducing conditions of the clots obtained during the gastric digestion of unheated whole milk (A) and heated whole milk (90 °C for 20 min) (B) in the HGS at different times. M, unheated milk.

Effects of Different Industrial Heating Processes of Milk on Site-Specific Protein Modifications and Their Relationship to *in Vitro* and *in Vivo* Digestibility

Yasuaki Wada^{†,‡} and Bo Lönnerdal^{*,†}

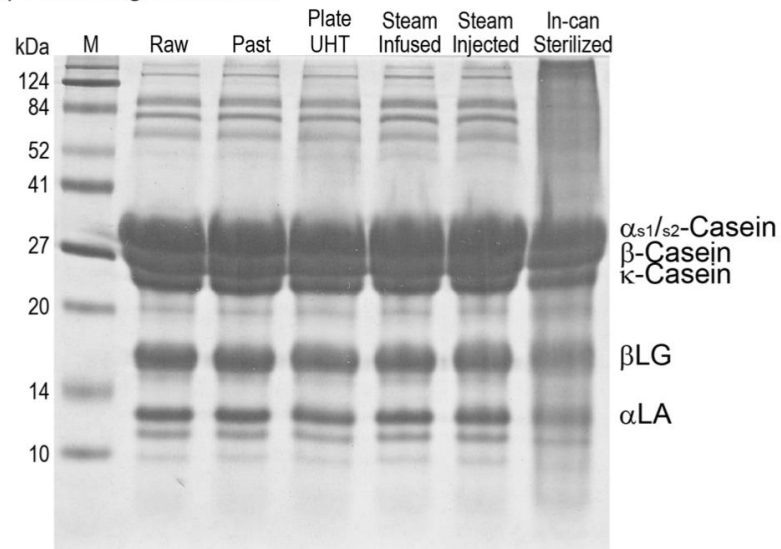
- Milk subjected to various commercial heat treatments
- Clear differences in levels of denaturation of whey proteins
- Major differences in digestion under adult and infant gut conditions
- But other changes too (lactosylation)

Effects of Different Industrial Heating Processes of Milk on Site-Specific Protein Modifications and Their Relationship to *in Vitro* and *in Vivo* Digestibility

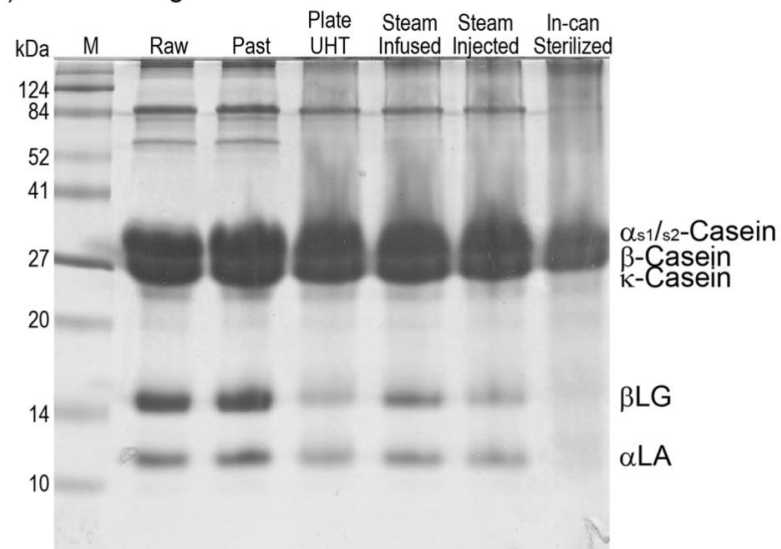
Yasuaki Wada^{†,‡} and Bo Lönnerdal^{*,†}

- Milk subjected to various commercial heat treatments
- Clear differences in levels of denaturation of whey proteins
- Major differences in digestion under adult and infant gut conditions
- But other changes too (lactosylation)

(a) Reducing conditions



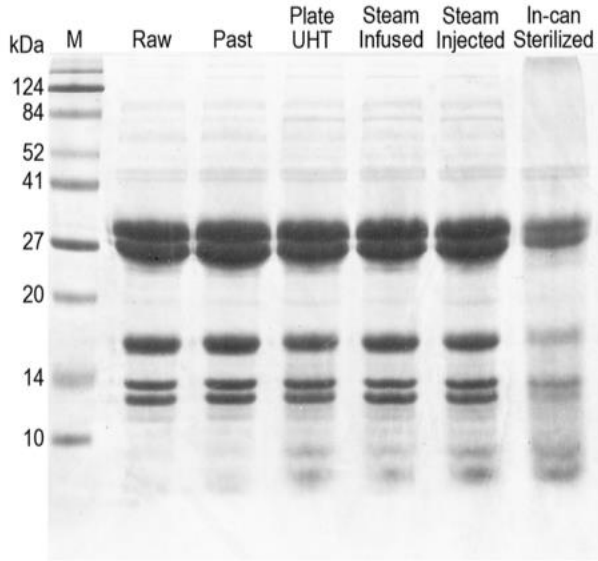
(b) Nonreducing conditions



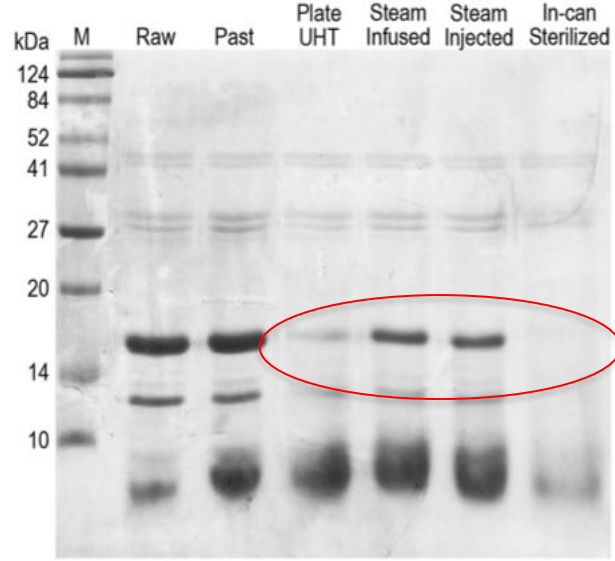
Effect on
to i
Yasu

- M
- C
- C
- d
- M
- U
- C
- B
- (I

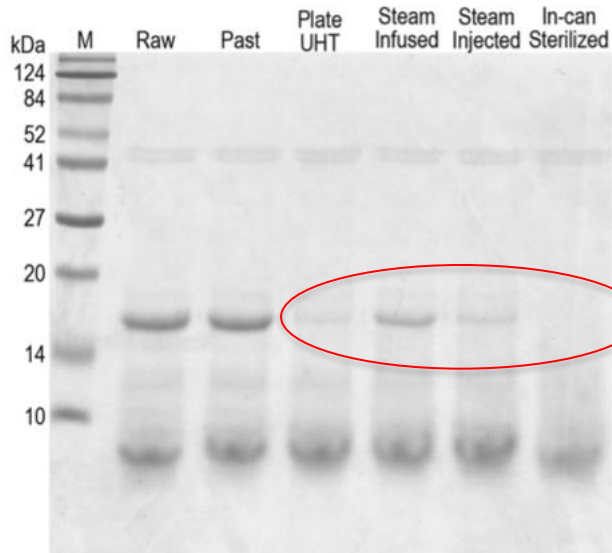
(a) Pepsin (pH 4.0) X 5 min



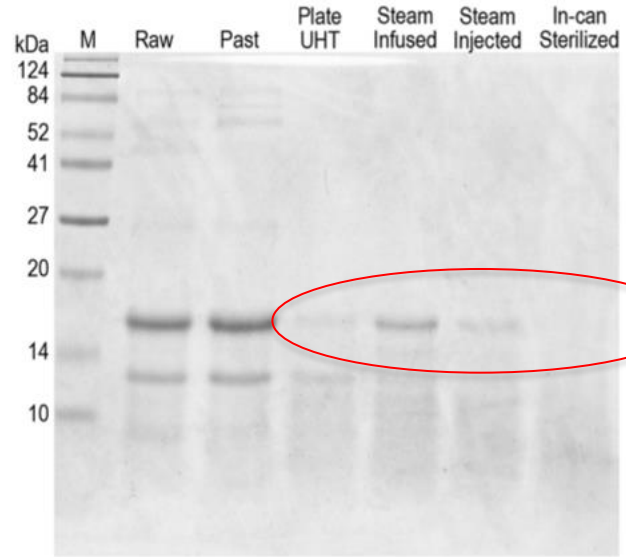
(d) Pepsin (pH 4.0) X 30 min



(l) Pepsin (pH 2.0) X 30 min



(h) Pepsin (pH 4.0) X 30 min + Pancreatin (pH 7.0) X 60 min

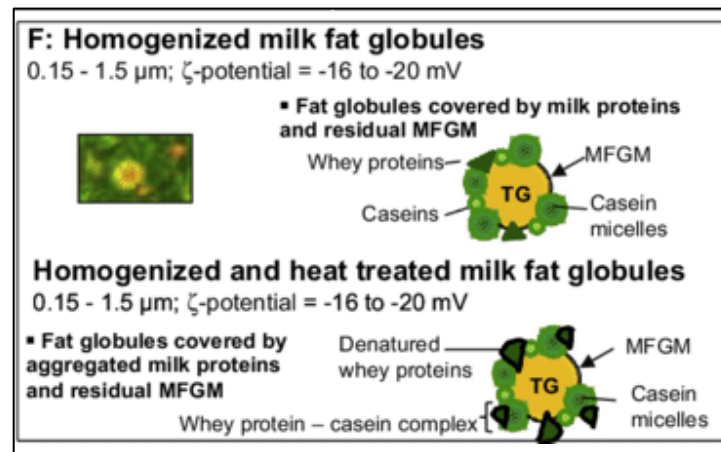
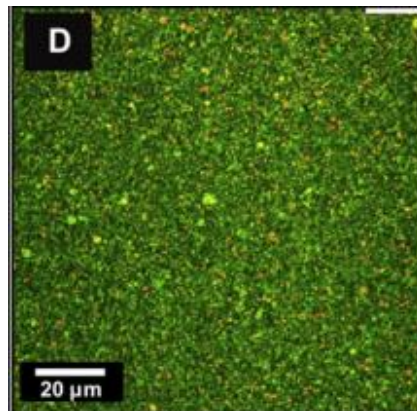
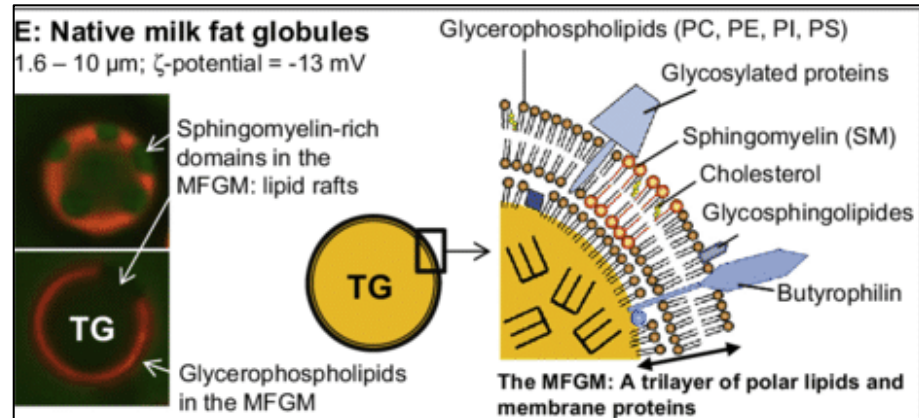
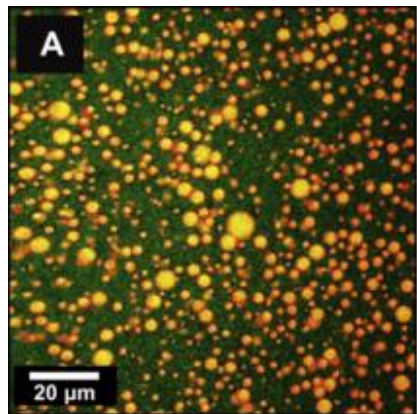


tein

tein

Homogenisation and the matrix

- Homogenisation has fundamental implications for the relationship between fat and protein and milk and dairy products
- Usually applied in combination with heat treatment



Garcia et al.
2014

Synergistic effects of heat and homogenisation

Fresh whole milk

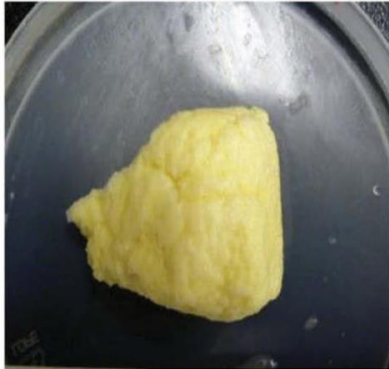
Homogenized milk

Heated (90°C, 20 min)
Homogenized milk

20 min



160 min



Different macro and micro structure of coagula formed and release of protein and fat

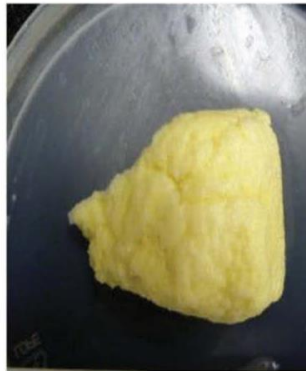
Ye et al. 2017

Synergistic

Fresh whole mi



20 min

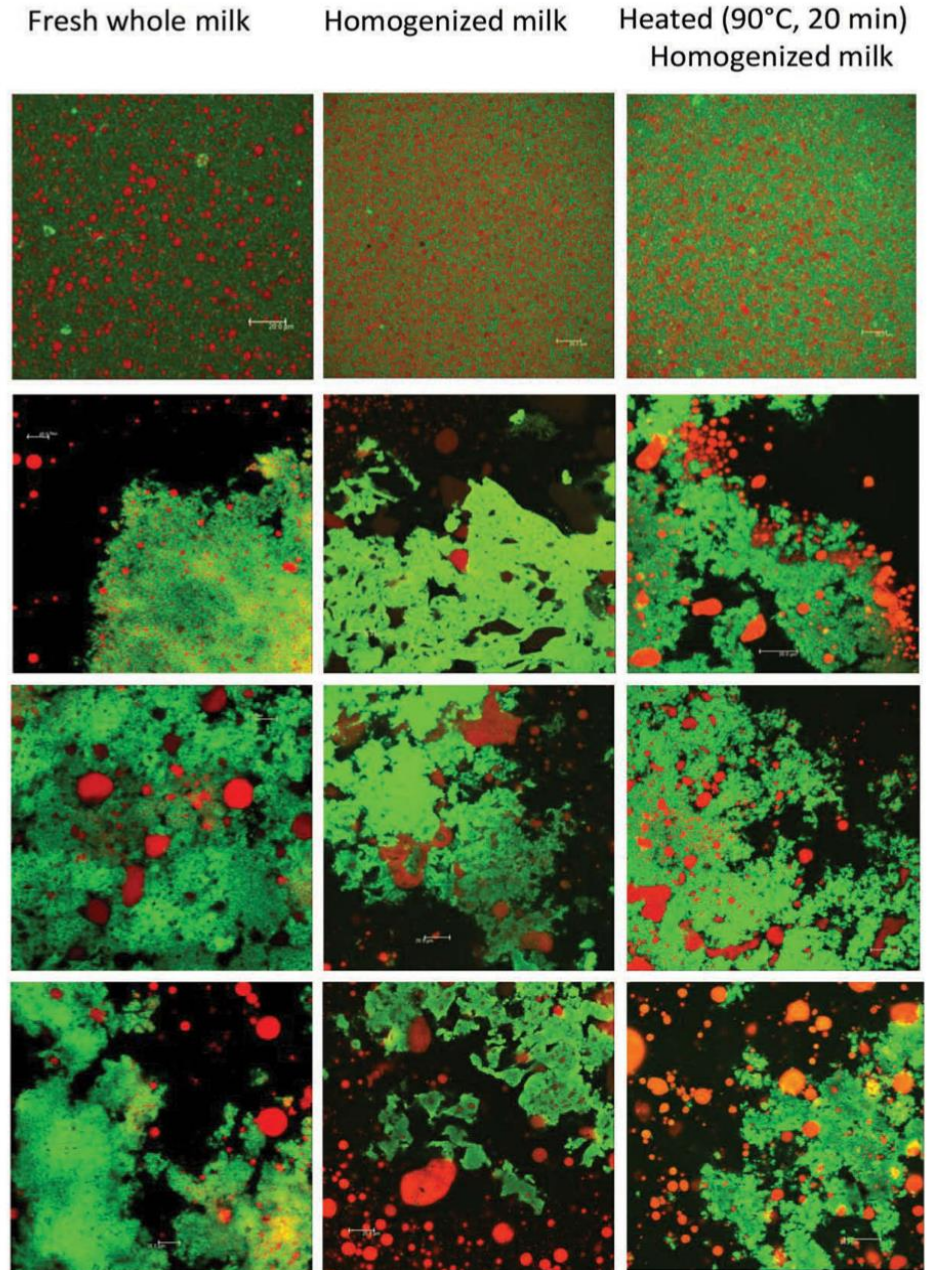


160 min

Different macro ar
coagula formed ar

Ye et al. 2017

Milk before digestion



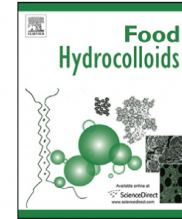
Synergistic effects of heat and homogenisation



Contents lists available at [ScienceDirect](#)

Food Hydrocolloids

journal homepage: www.elsevier.com/locate/foodhyd



Structural mechanism and kinetics of *in vitro* gastric digestion are affected by process-induced changes in bovine milk



Ana-Isabel Mulet-Cabero ^{a, b}, Alan R. Mackie ^c, Peter J. Wilde ^a, Mark A. Fenelon ^b,
André Brodkorb ^{b, *}

^a Quadram Institute Bioscience, Norwich Research Park, Norwich, Norfolk, NR4 7UA, UK

^b Teagasc Food Research Centre, Moorepark, Fermoy, Co. Cork P61C996, Ireland

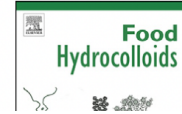
^c School of Food Science and Nutrition, University of Leeds, Leeds, LS2 9JT, UK

- Heating and homogenization of milk led to a very different type of coagulum during gastric digestion
- Caseins digested more slowly than whey proteins except when denatured
- Homogenisation and heating both increased nutrient release

Synergistic effects of heat and homogenisation

Contents lists available at [ScienceDirect](https://www.sciencedirect.com)

Food Hydrocolloids

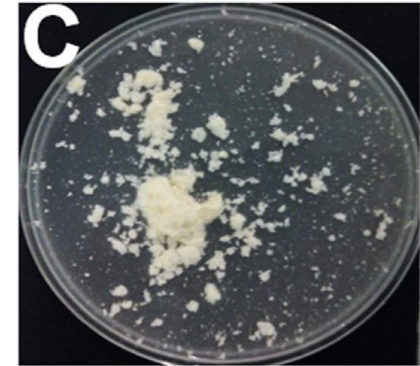
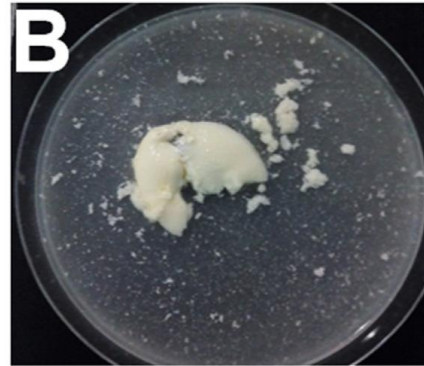
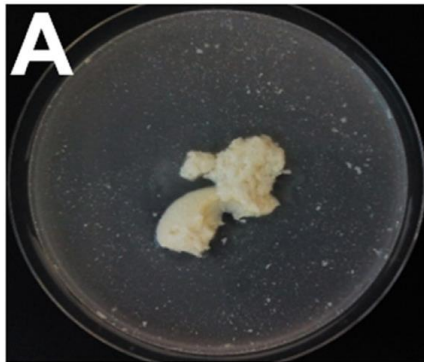


Raw

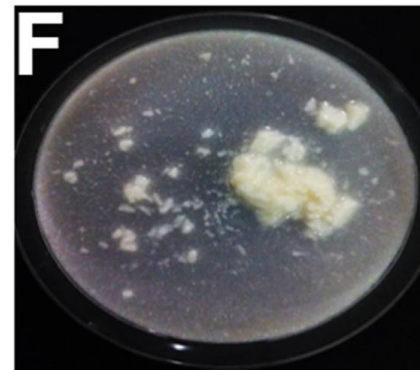
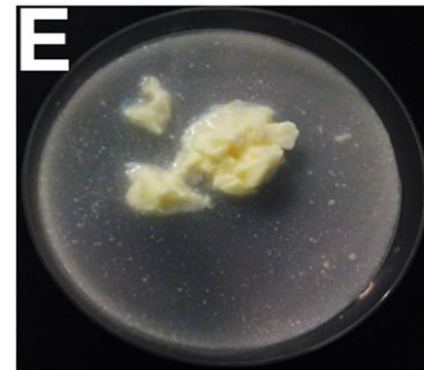
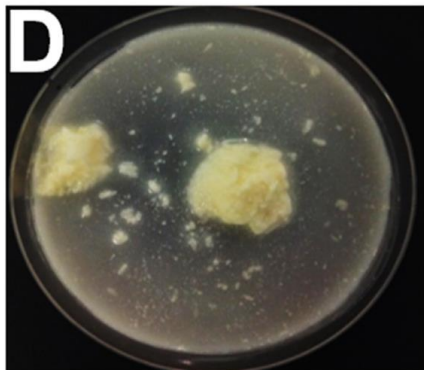
Past

UHT

36min



182 min



Structu
affecte

Ana-Isa
André B

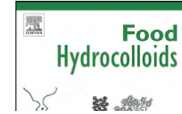
^a Quadram Ins
^b Teagasc Foo
^c School of Foc

-
-
-

Synergistic effects of heat and homogenisation

Contents lists available at [ScienceDirect](https://www.sciencedirect.com)

Food Hydrocolloids



Raw

Past

UHT

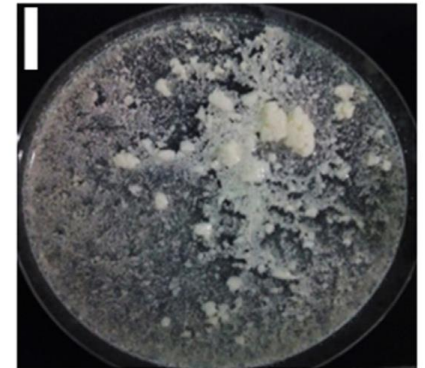
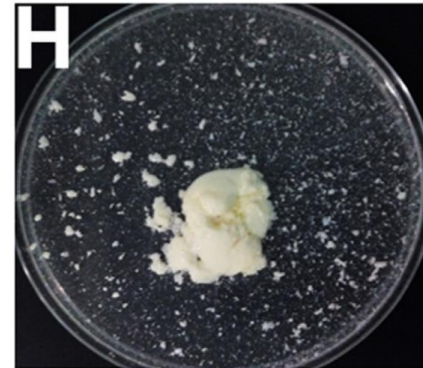
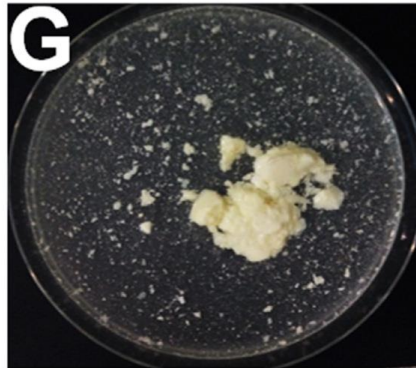
Homo

Past+Homo

UHT+Homo

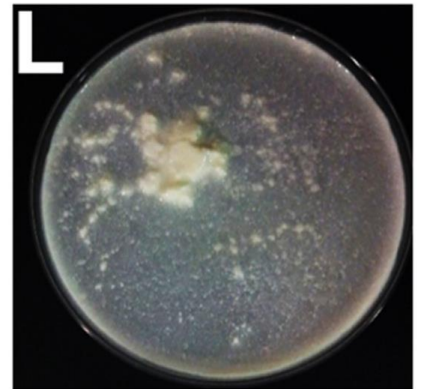
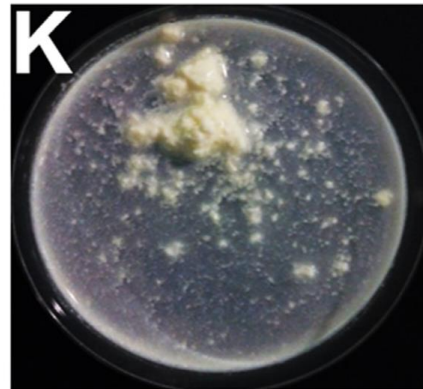
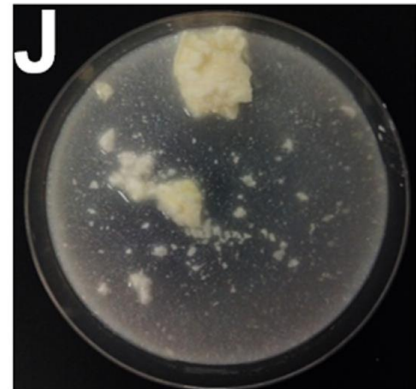
36min

36min



182 min

182 min



Structu
affecte
Ana-Isa
André B

^a Quadram Ins
^b Teagasc Foo
^c School of Foc

-
-
-

Synergistic effects of heat and homogenisation

Contents lists available at [ScienceDirect](http://www.sciencedirect.com)

Food Hydrocolloids

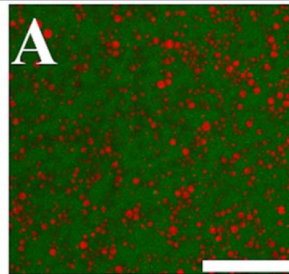
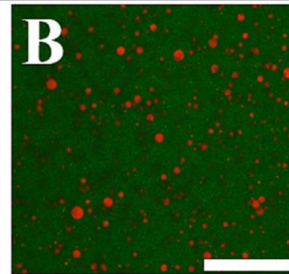
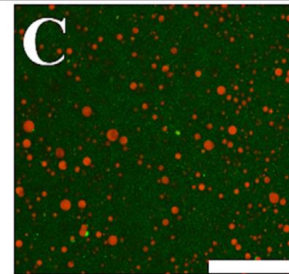
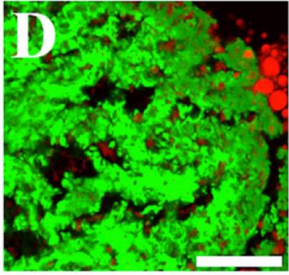
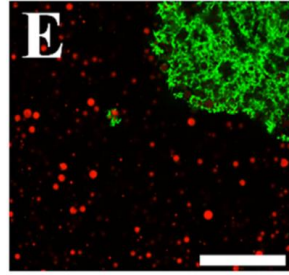
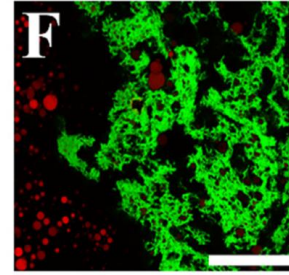
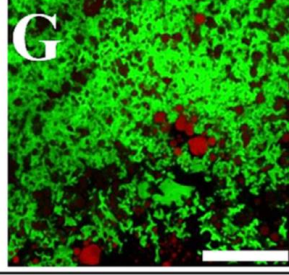
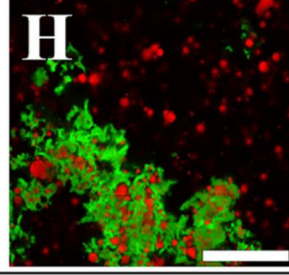
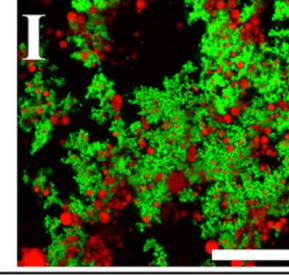


ELSEVIER

R

D

UHT

	Raw	Past	UHT
Initial			
36min			
182 min			



ELSEVIER

Structu
affecte

Ana-Isat
André B

^a Quadram Ins
^b Teagasc Foo
^c School of Foc

-
-
-

36min

182 min

36min

182 min

G

J

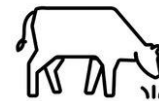
-

Novel technologies and the matrix

- Ongoing interest in development of novel processing technologies for milk and dairy products
- 'Freshness goal' – meet raw milk demand but greater safety
- Technologies such as high pressure (HP) treatment and pulsed electric field (PEF) treatment
- More advanced for juices than milk



COOLDAIRY™



STEP 1

SOURCING THE MILK

Milk is sourced from a single Jersey farm and transferred to our processing site, where it is immediately tested to ensure it meets our high quality standards.



STEP 2

BOTTLING THE MILK

The raw milk is bottled and sealed.



STEP 3

COLD HIGH PRESSURE

The sealed bottles of raw milk are loaded into a High Pressure Processing machine, where cold high pressure is applied to destroy any harmful pathogens.

Comparative study on quality of whole milk processed by high hydrostatic pressure or thermal pasteurization treatment

Guanchen Liu^{a,c}, Christina Carøe^b, Zihan Qin^{a,d}, Daniel M.E. Munk^a, Michael Crafacck^b, Mikael A. Petersen^a, Lilia Ahrné^{a,*}

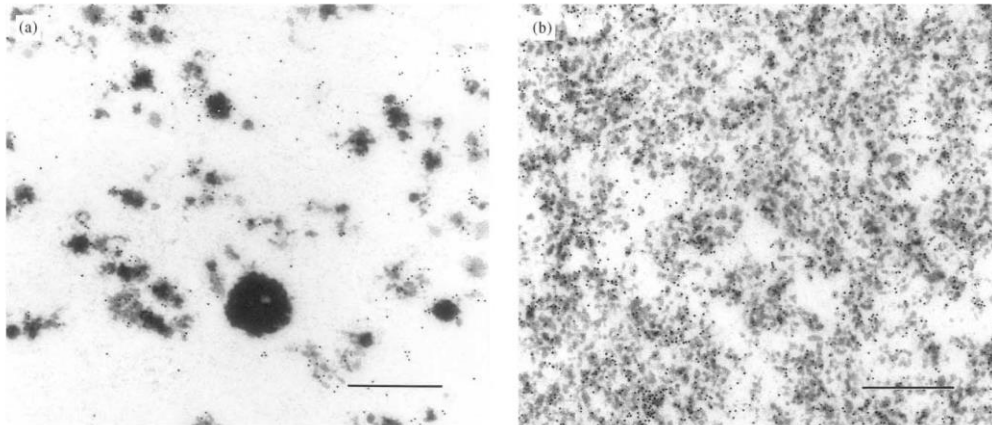
^a Department of Food Science, University of Copenhagen, Frederiksberg C, Denmark

^b Arla Foods Amba, Arla Innovation Center, Skejby, Denmark

^c Hangzhou Wahaha Group, Key Laboratory of Food and Biological Engineering of Zhejiang Province, Hangzhou, China

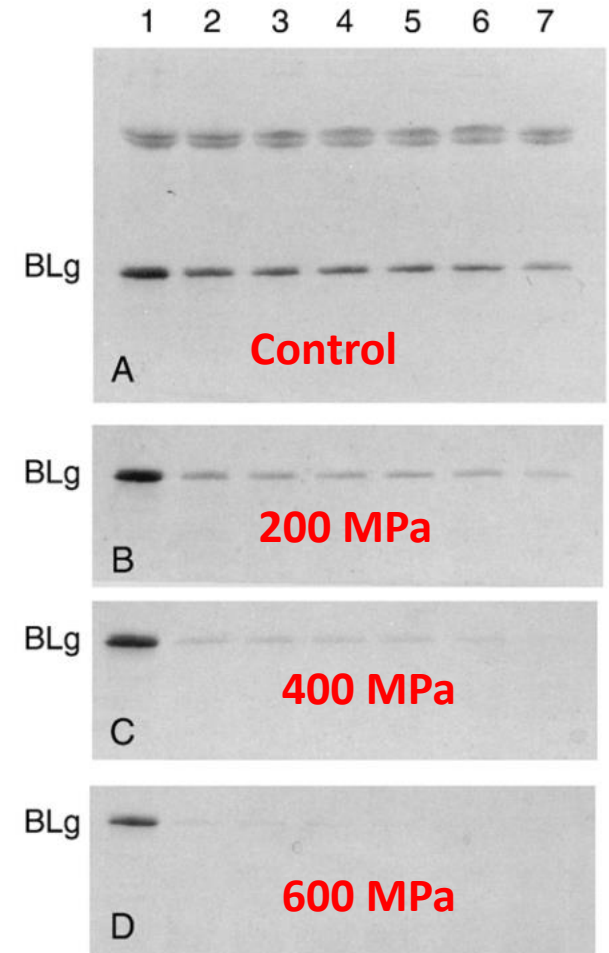
^d School of Food Science and Biotechnology, Zhejiang Gongshang University, Hangzhou, China

No impact of high pressure on digestibility of milk compared to heat despite significant impacts on milk proteins



Scollard et al. 2000

HP enhanced peptic digestion of β -lg, reducing allergenicity



Zeece et al. 2008

Comparative study on quality of whole milk processed by high hydrostatic pressure or thermal pasteurization treatment

Guanchen Liu^{a,c}, Christina Carøe^b, Zihan Qin^{a,d}, Daniel M.E. Munk^a, Michael Crafacck^b, Mikael A. Petersen^a, Lilia Ahrné^{a,*}

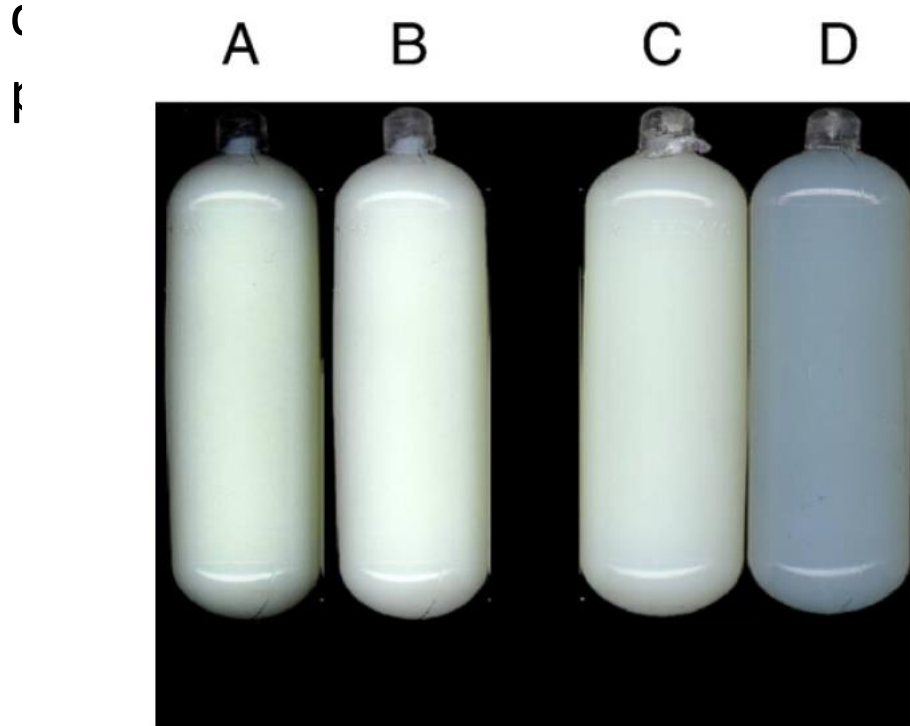
^a Department of Food Science, University of Copenhagen, Frederiksberg C, Denmark

^b Arla Foods Amba, Arla Innovation Center, Skejby, Denmark

^c Hangzhou Wahaha Group, Key Laboratory of Food and Biological Engineering of Zhejiang Province, Hangzhou, China

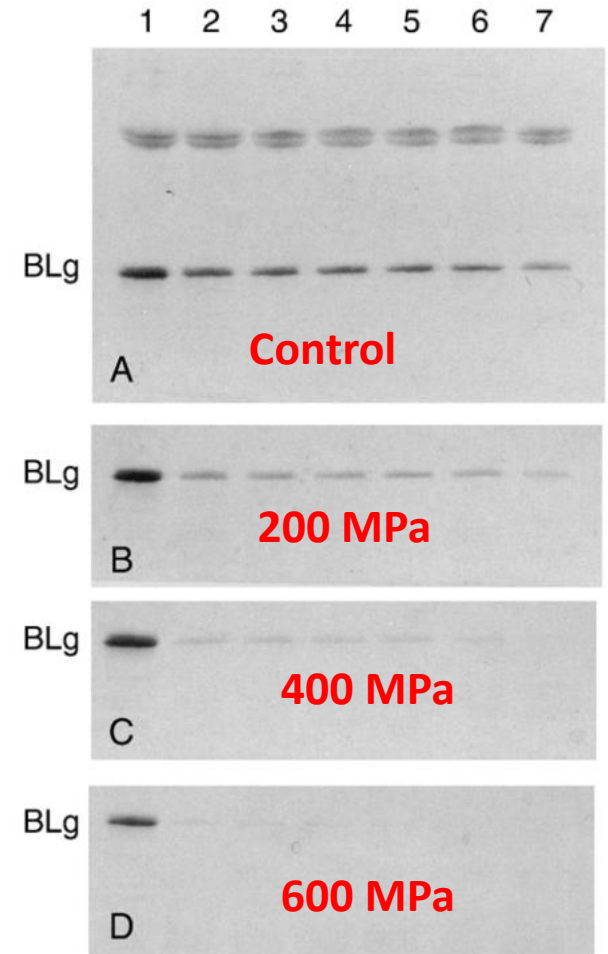
^d School of Food Science and Biotechnology, Zhejiang Gongshang University, Hangzhou, China

No impact of high pressure on digestibility of milk compared to heat



Considine et al. 2007

HP enhanced peptic digestion of β -lg, reducing allergenicity



Zeece et al. 2008

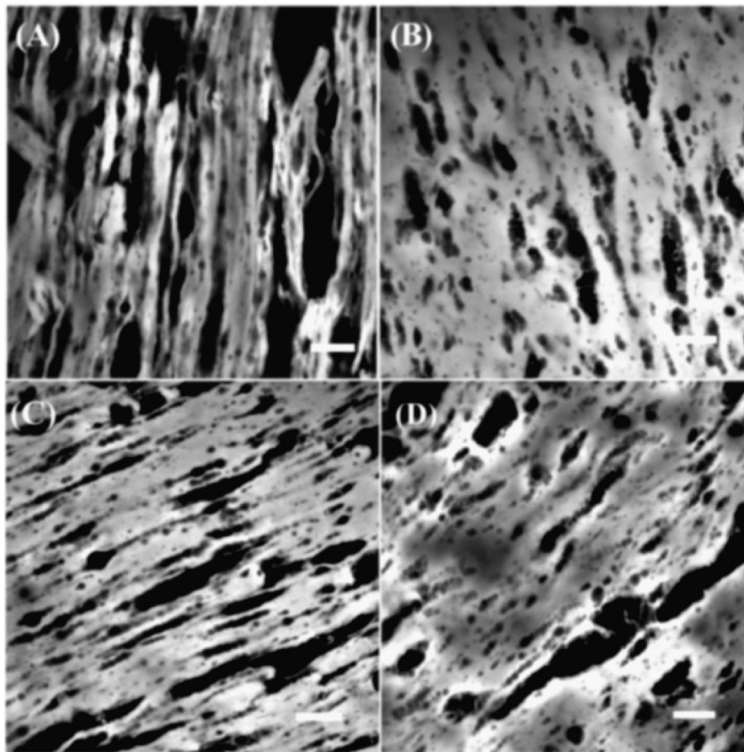
Novel technologies and the cheese matrix

- Multiple technologies of interest for effects on the cheese matrix that can significantly impact on structure
- Impact on digestibility of interest for further study

Mozzarella cheese

Control

400 MPa x 10 min

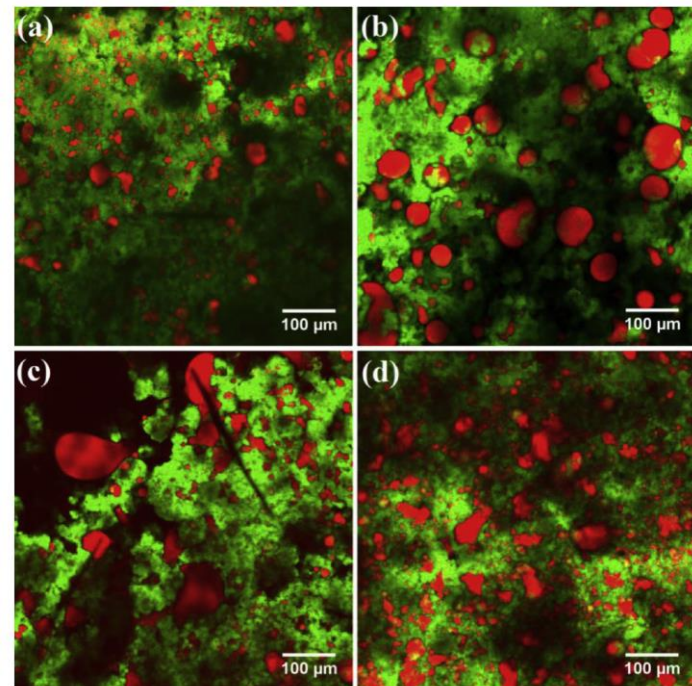


O'Reilly et al. 2002

3D printed processed cheese

Control

Melted



Print (slow)

Print (fast)

Le Touhic et al. 2018

Conclusions

- Milk is a complex matrix that processing makes more complex
- Existing processes (homogenisation, heat treatment) fundamentally alter the matrix
- Processing can enhance or alter digestion
- **Key example: the cheese matrix effect**
- Processing evolving – new structures, new opportunities

The Dairy Matrix



European
**Milk
Forum**